

# C E R T I F I C A T E

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

TÜVRh/15085/CL1/880/24/0A1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**BANKIN FABTECH LLP**  
**C- 142-143, Makarpura GIDC**  
**390010 Vadodara, Gujarat**  
**India**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**  
in the range indicated in the annex.

validity: 2026-02-24 until 2027-07-09

Cologne, 2026-02-24  
Place and date of issue

Lead auditor: B.Eng. PRAKASH

  
Dipl.-Ing. MAKOWKA  
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

# Scope of the certificate

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## Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions                                                                                           | Remarks                                                                                                                   |
|------------------------------------------|----------------------------------------------|------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| 135                                      | 1.2<br>1.2<br>1.2<br>1.2<br>1.2/3.1          | t = 1.4 - 20 mm<br>t = 3 - 6.5 mm<br>t = 10 - 40 mm<br>t = 35 - 140 mm<br>t = 3 - 50 mm<br>D ≥ 30 mm | FW, partly mechanized<br>BW, partly mechanized<br>BW, partly mechanized<br>BW, partly mechanized<br>FW, partly mechanized |
| 141                                      | 1.1/3.1<br>22<br>8<br><br>8<br>8             | t = 1 - 5 mm<br>t = 1 - 20 mm<br>t = 1 - 4 mm<br>D ≥ 77 mm<br>t = 1.4 - 20 mm<br>t = 3 - 20 mm       | BW, manually<br>FW, manually<br>BW, manually<br><br>FW, manually<br>BW, manually                                          |
| 521                                      | 1.1, 8.1                                     | t = 1.6 - 4 mm                                                                                       | FW, fully mechanized                                                                                                      |
| 786                                      | 8                                            | D = 6 mm                                                                                             | fully mechanized                                                                                                          |

## Area of Application:

- New Built of Structural Parts for Rail Vehicles
  - Supporting Frame, Brackets and tensioning straps for Exterior / interior Equipment (Tanks, Electrical, Air-conditioning and compressed air installations)
  - Parts inside of passenger coaches. (Partitions, Walls, Doors, Panelling)
  - Underframe equipment boxes that are supported by another frame
  - Pressurized air pipes

## Responsible welding coordinator(s):

Kamlesh Ramkrishna Barot, Level A (IWT) born: 1973-01-16  
[external]

## 1st deputy(ies) of the responsible welding coordinator(s):

Patel Dhavalkumar Bhanubhai, Level C born: 1990-03-20

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## Scope of the certificate

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**Others deputies:**

Makwana Milind Amrutbhai, Level C

born: 1996-12-29

**Remarks:****Register no.:**

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**General provisions:**

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

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